

Линзы Френеля для концентрирования солнечного излучения

(Fresnel lenses for sunlight concentration)

Лаборатория фотоэлектрических
преобразователей

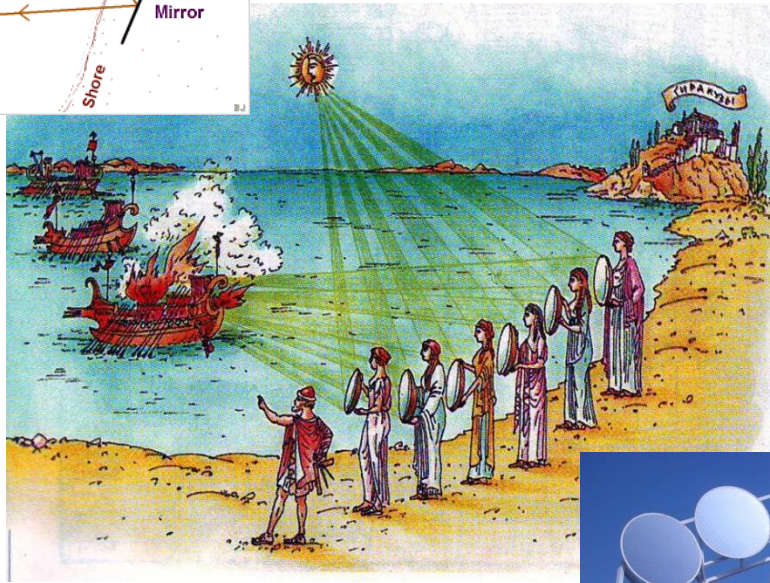
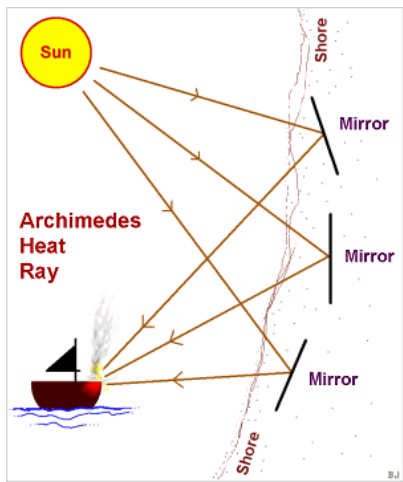
М.З. Шварц

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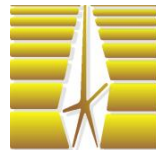
History of sunlight concentration: mirrors



<http://www.liveinternet.ru/community/2129075/>

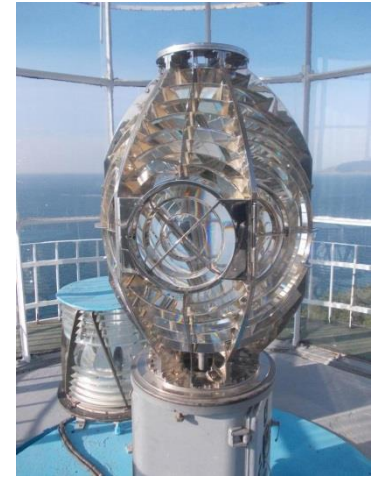
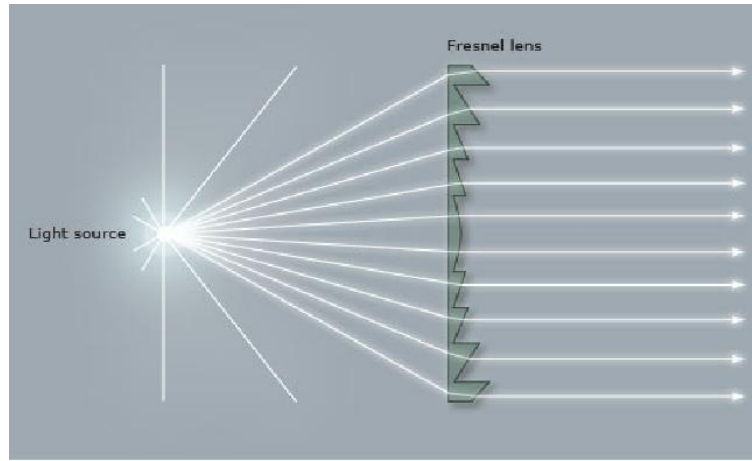
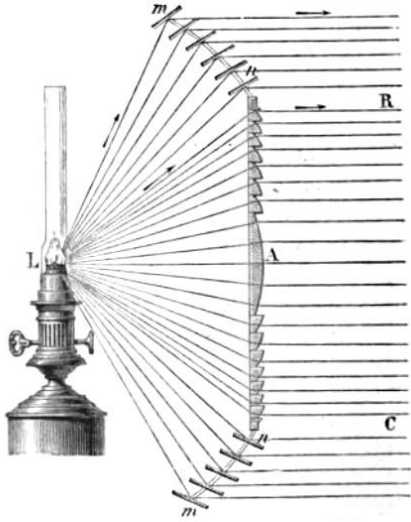


214-212 B.C.

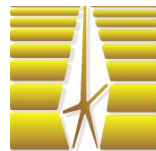
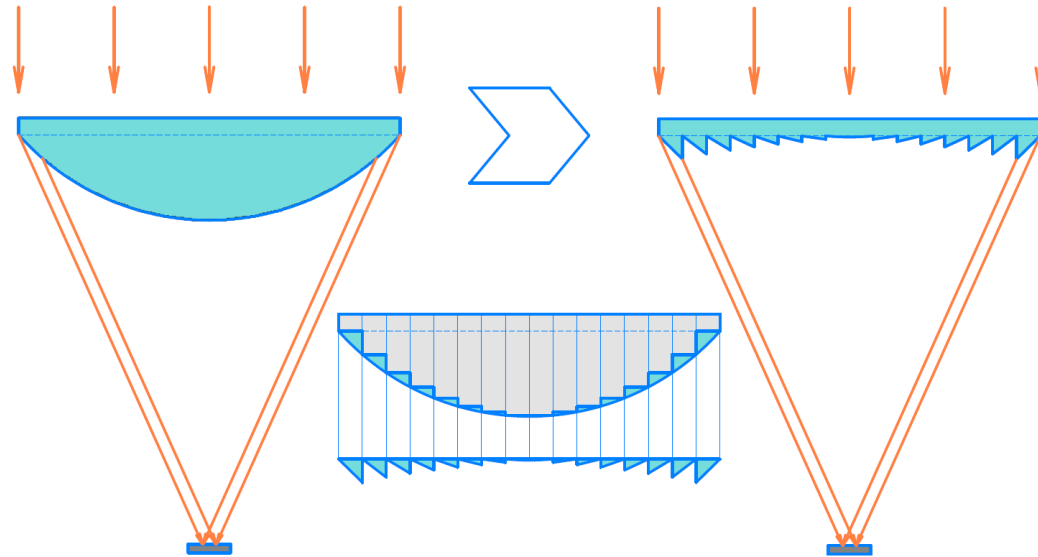


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History of sunlight concentration: lenses



Augustin-Jean Fresnel
~1823 year



History of concentrator PV activity at the Ioffe Institute

PV installation with large GaAs SC and parabolic mirrors and heat pipes (early 1980s)



Concentrator modules with GaAs SC, acrylic Fresnel lenses and Al heat sink (middle 1980s)

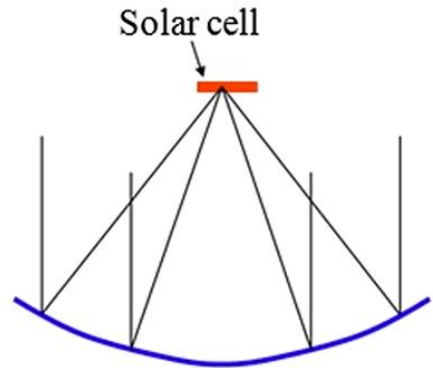
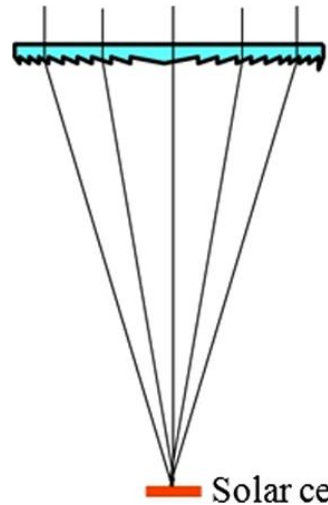
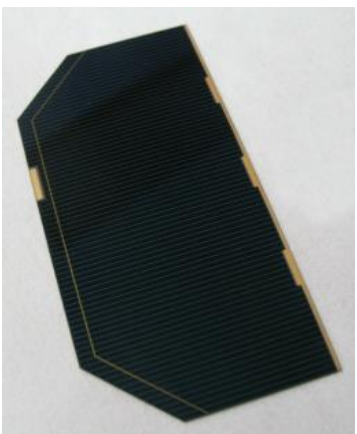
Concentrator modules with smooth lenses, and small AlGaAs/GaAs SC (last 1980s)



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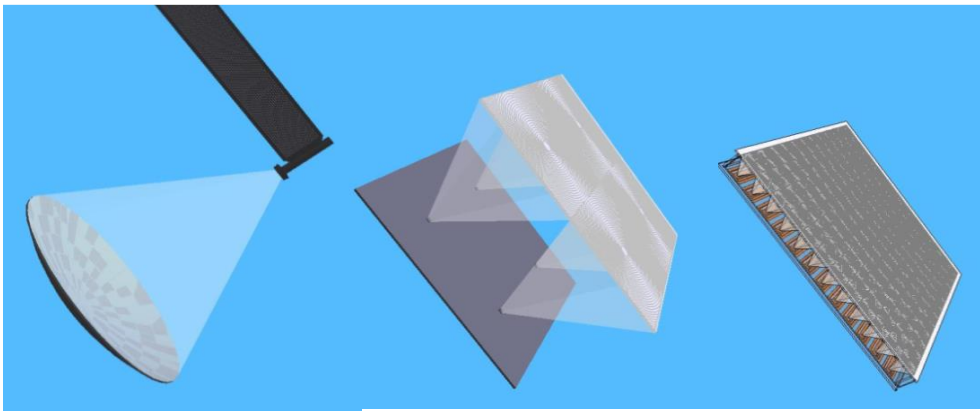
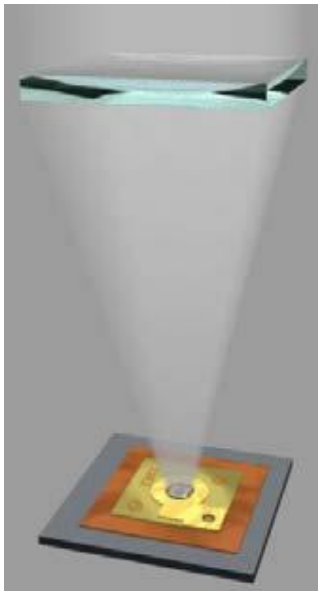
The tendency in concentrator PV:

from large to small concentrators at high concentration ratio!



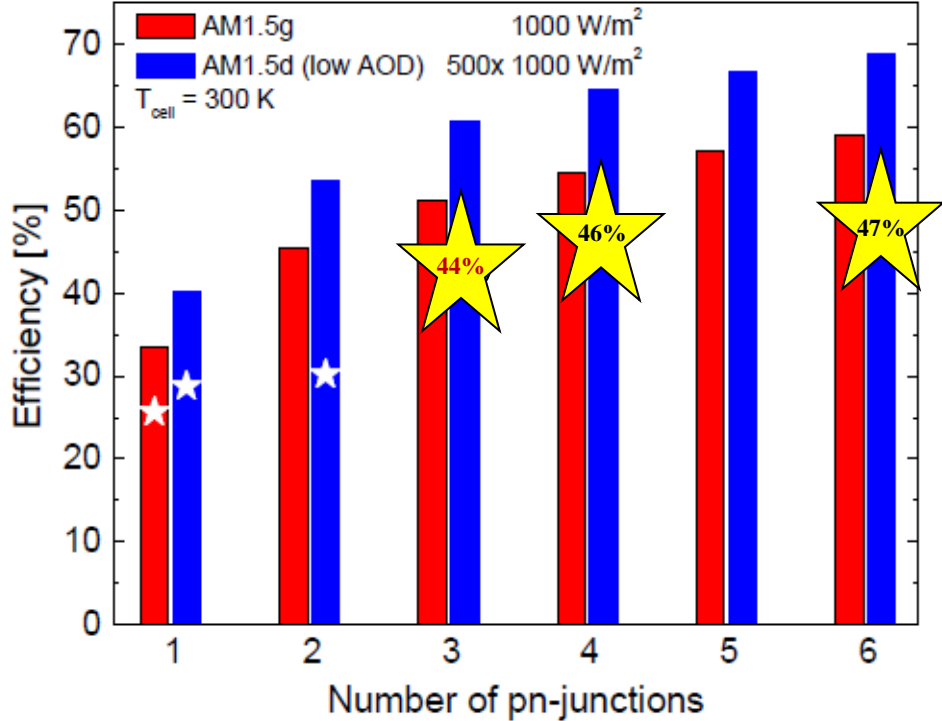
The key trend in concentrator photovoltaics:

from large to small concentrators and solar cells while maintaining a high concentration ratio of solar radiation (500 ÷ 1000 times or more)

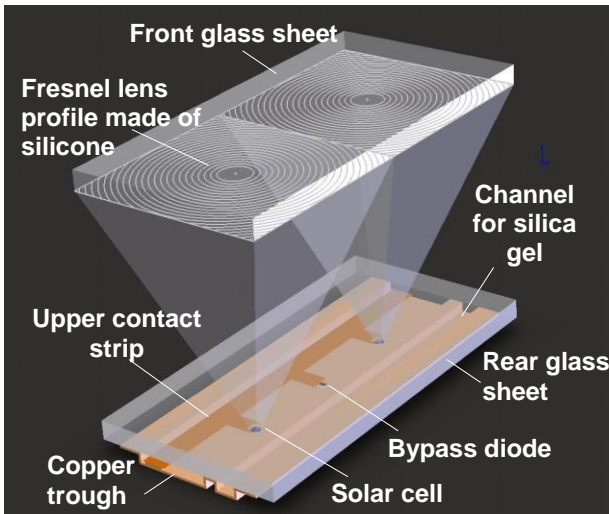
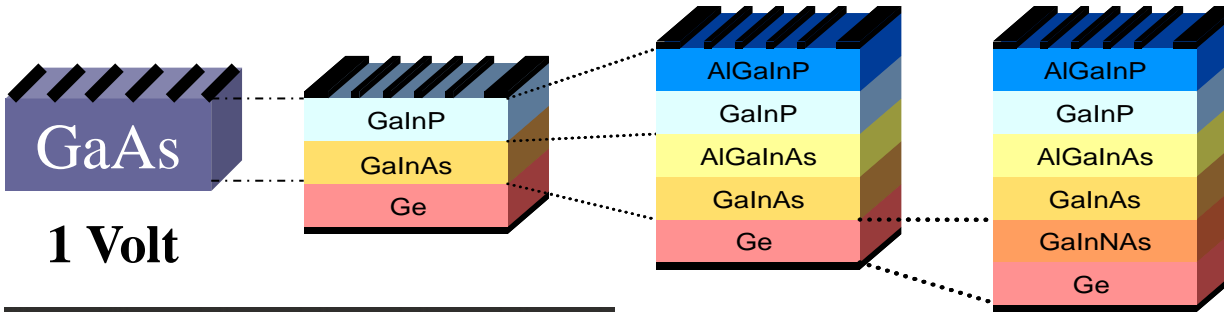


Benefits of MJ concentrator SCs and practical achievements

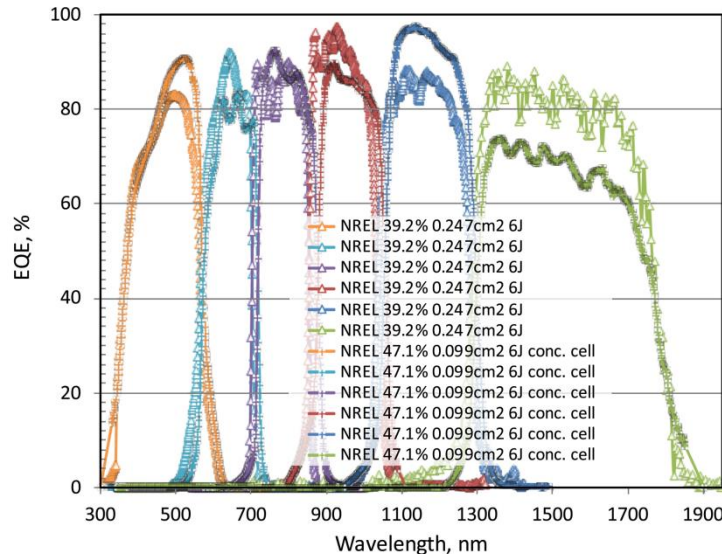
- ⇒ η increases with the number of pn-junctions
- ⇒ η for concentrator cell is higher



III-V concentrator solar cells : from one to three- and more-junction cells- to higher voltages and reduced photocurrent densities!



A section of a module structure ("all-glass" design) based on 2 Fresnel lenses and 2 multijunction solar cells

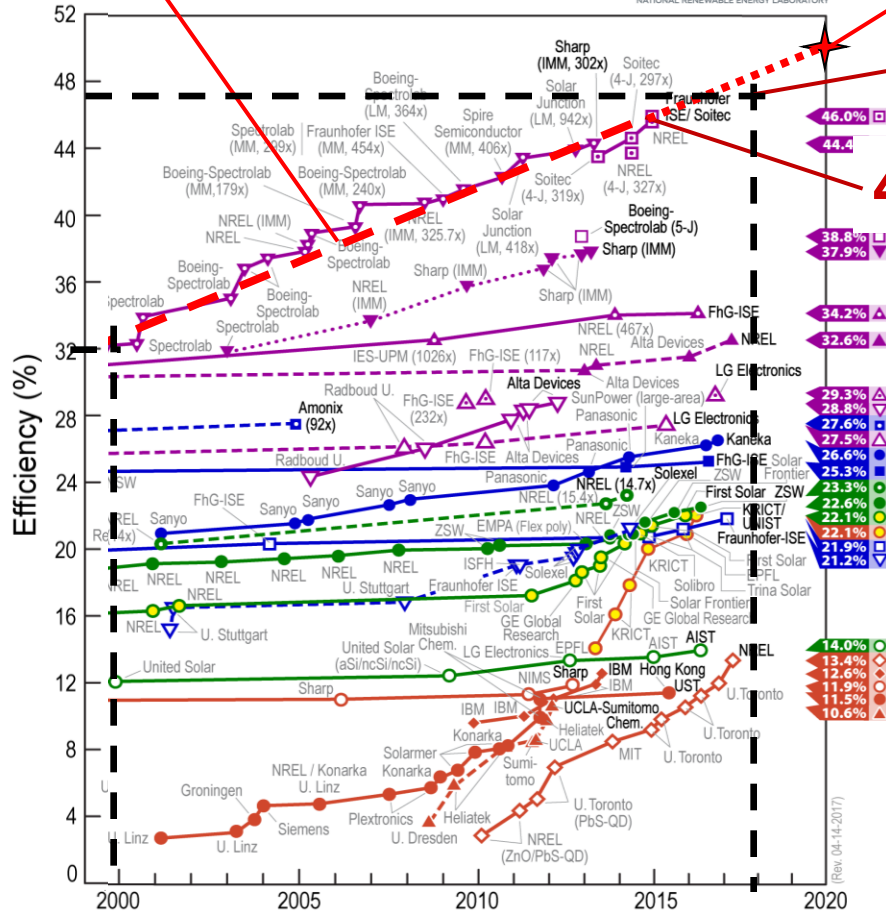


**47% -
6-junction SC
with inverted
metamorphic
structure
(NREL, USA)**



Conversion efficiency trends of terrestrial solar cells of various types and concentrator modules

Eff growth - 1% per year

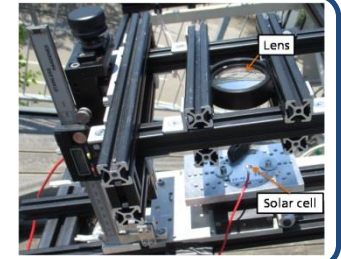


50%

6J- 47.1%

4J- 46%

43.4%
Submodule
(1 unit, 340X)



41.4 % Module
(10 units, 333X)

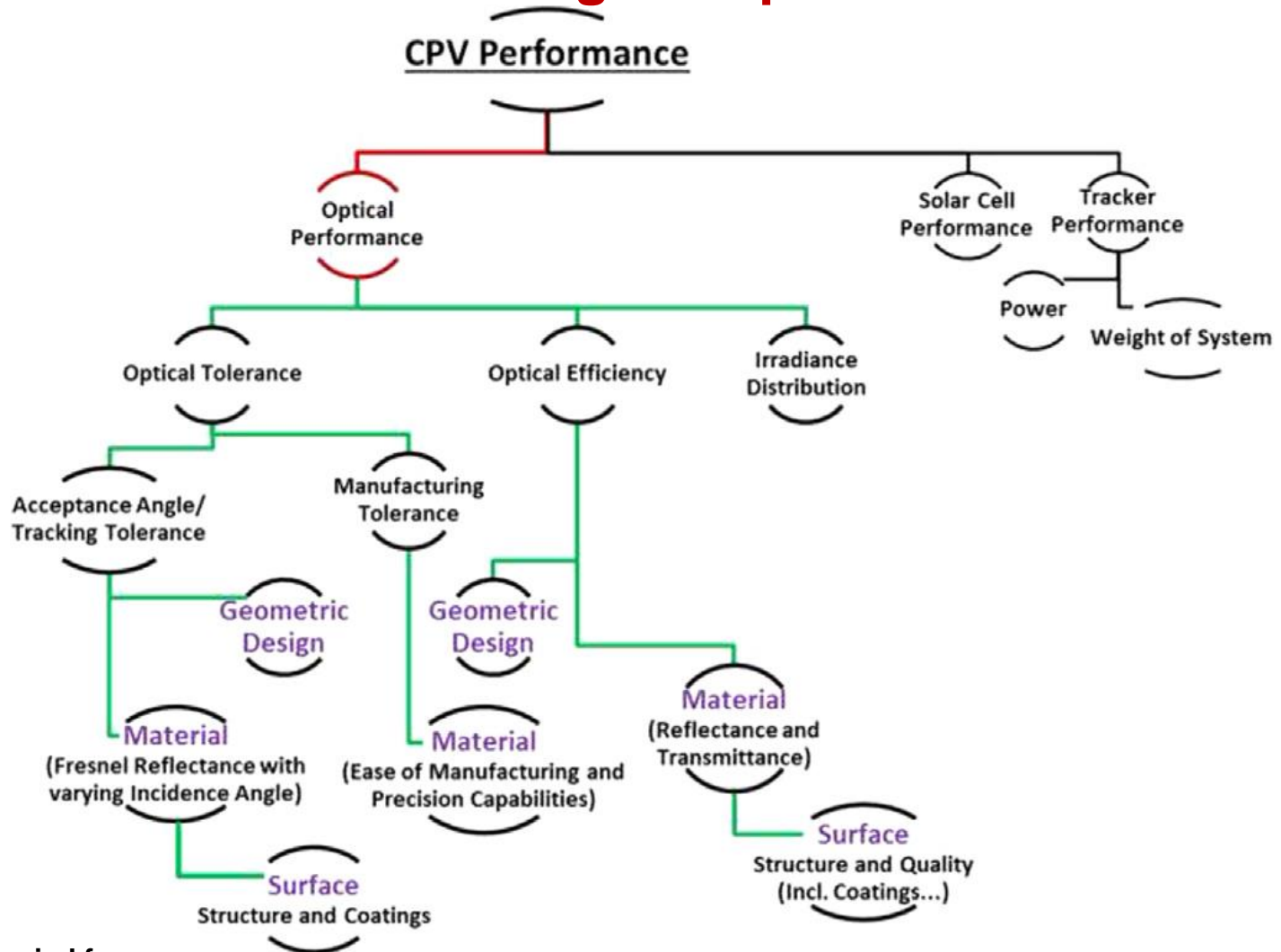


This plot is courtesy of the National Renewable Energy Laboratory, Golden, CO



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Factors affecting CPV performance.



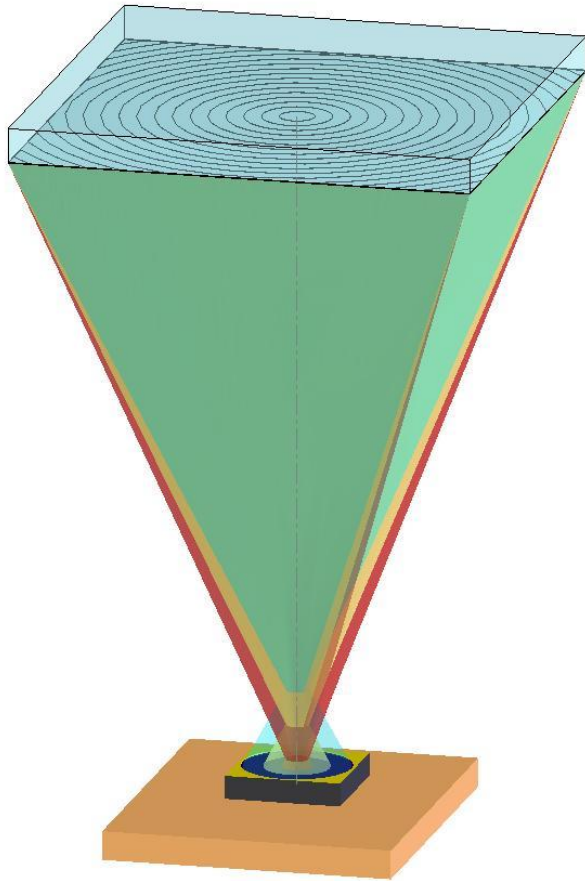
This plot is copied from:

Katie Shanks, S. Senthilarasu, Tapas K. Mallick, "Optics for concentrating photovoltaics: Trends, limits and opportunities for materials and design", *Renewable and Sustainable Energy Reviews* 60 (2016) 394–407.



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OUTLINE



- ❖ Approaches and criteria of FL optimization
- ❖ Materials for FL
- ❖ Fresnel lens manufacturing
- ❖ Geometrical imperfections of FL
- ❖ Correlations between construction and optical parameters
- ❖ «FLCon» software
- ❖ Optimal FLs for different applications
- ❖ Conclusions



Ray-tracing and chromatic aberration in refractive optics

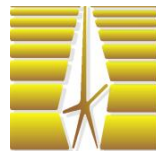
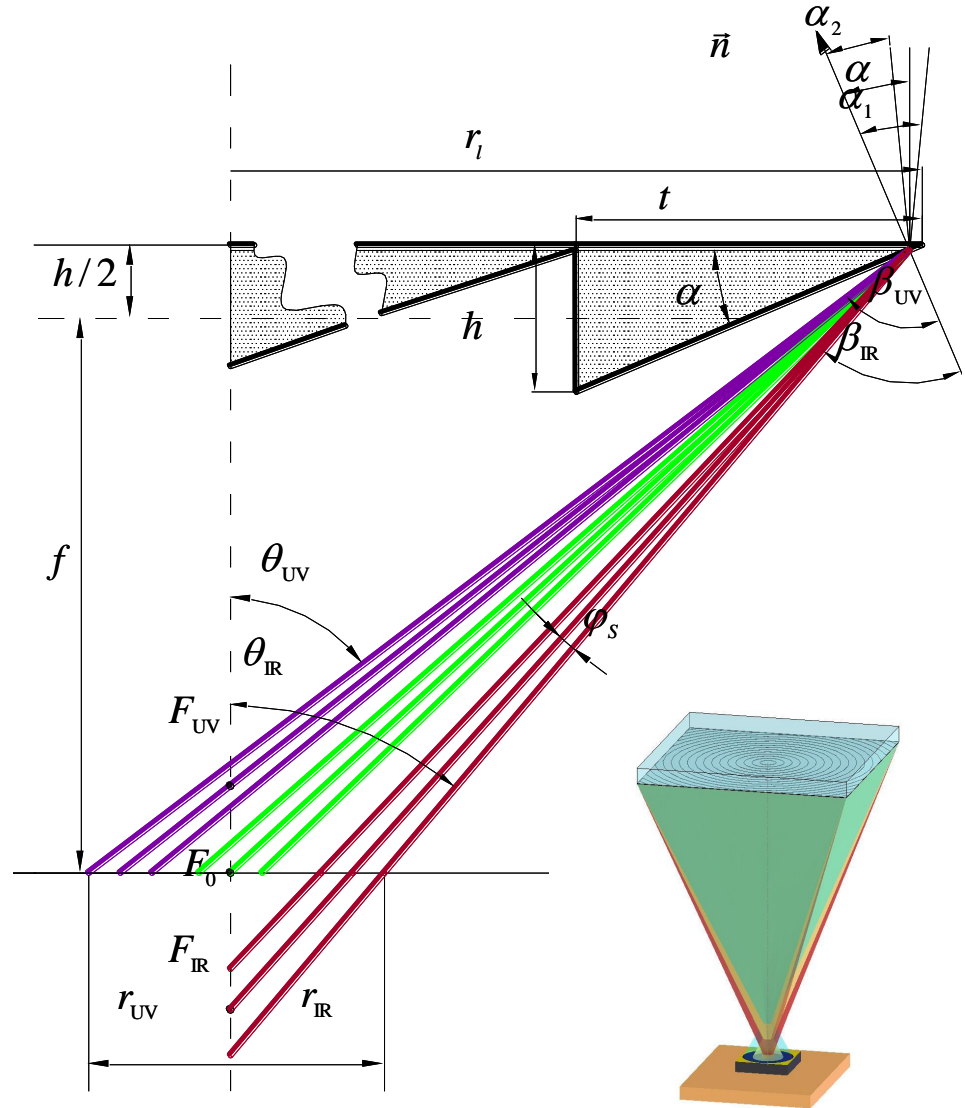
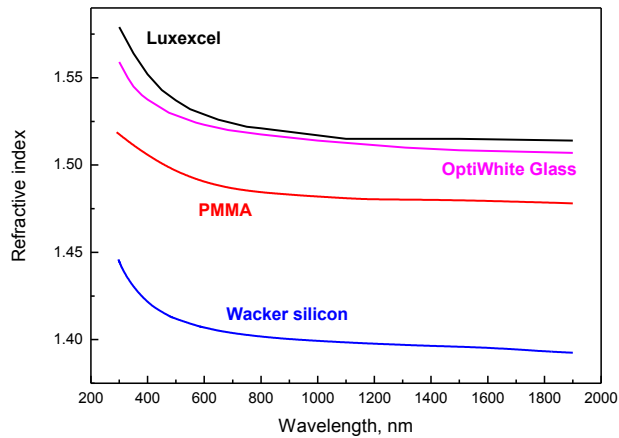
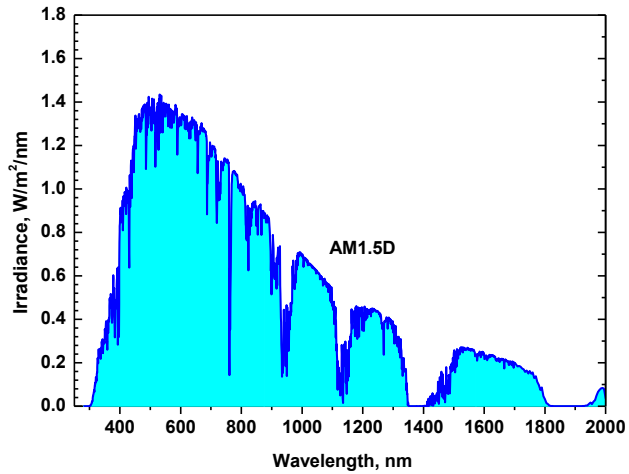


Diagram of sunlight beam dispersion

$$\alpha = \arctg \frac{r_l - t/2}{n_{calc} \cdot \sqrt{(r_l - t/2)^2 + f^2} - f}$$

Tver'yanovich Eh.V., "Profiles of solar-engineering Fresnel lenses", Applied Solar Energy 1983;19(6), 36-39 [English translation of Geliotekhnika]."

$$\alpha_1 = \alpha + \varphi_s \quad \alpha_2 = \alpha - \varphi_s$$

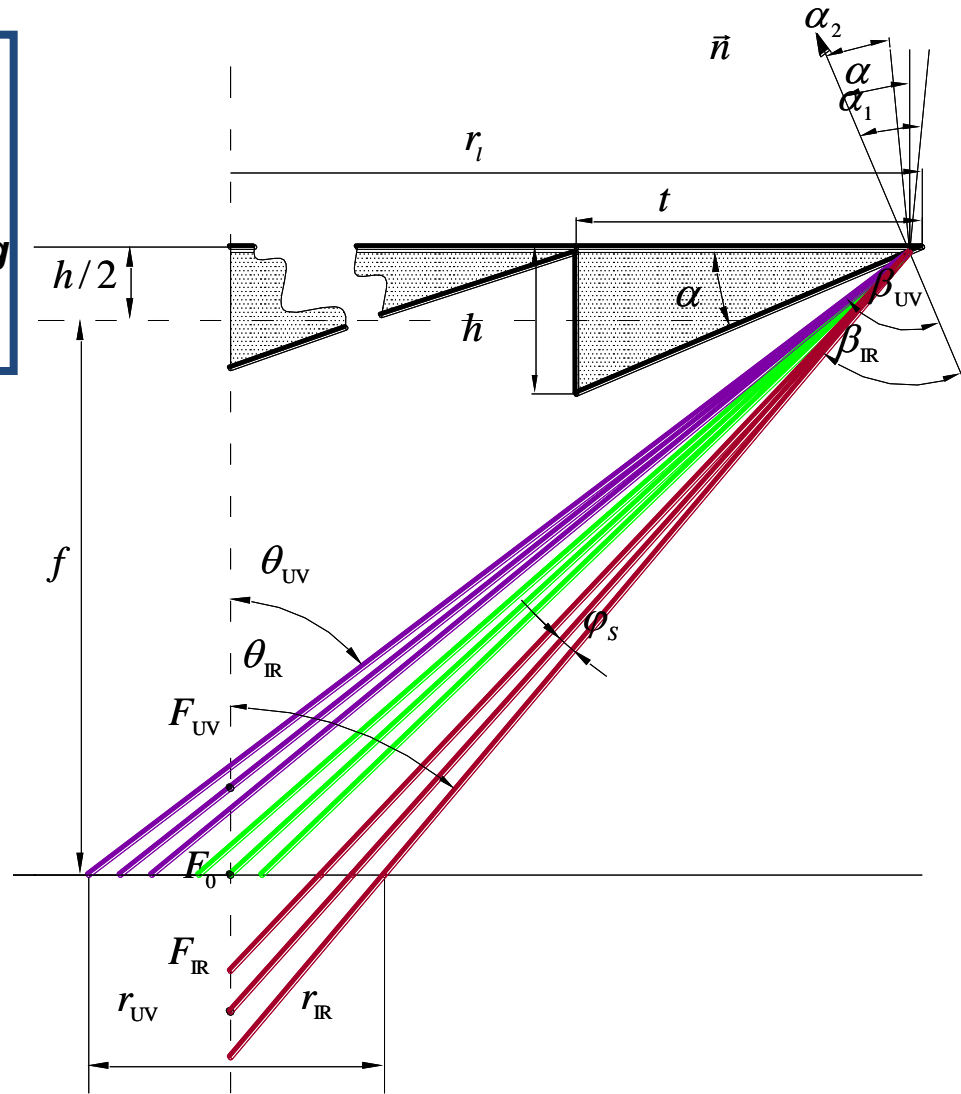
$$\beta_{UV} = \arcsin(n_{UV} \cdot \sin \alpha_1)$$

$$\beta_{IR} = \arcsin(n_{IR} \cdot \sin \alpha_2)$$

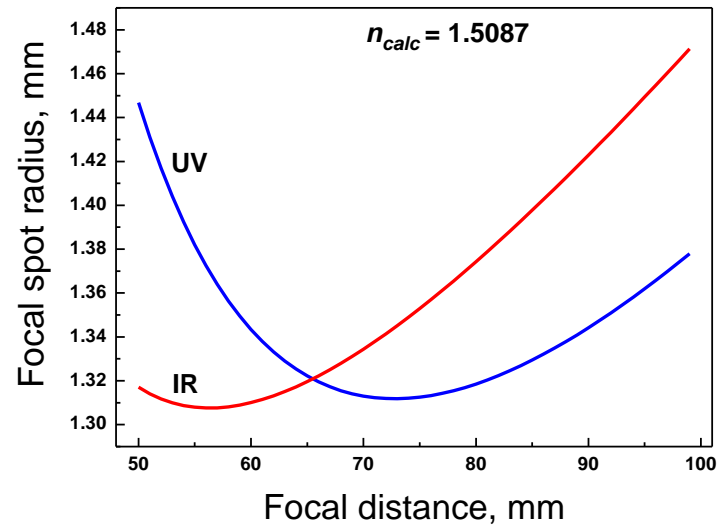
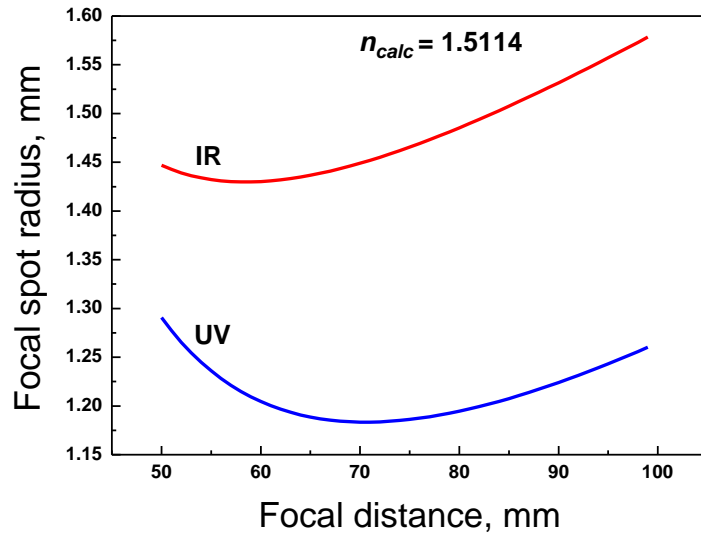
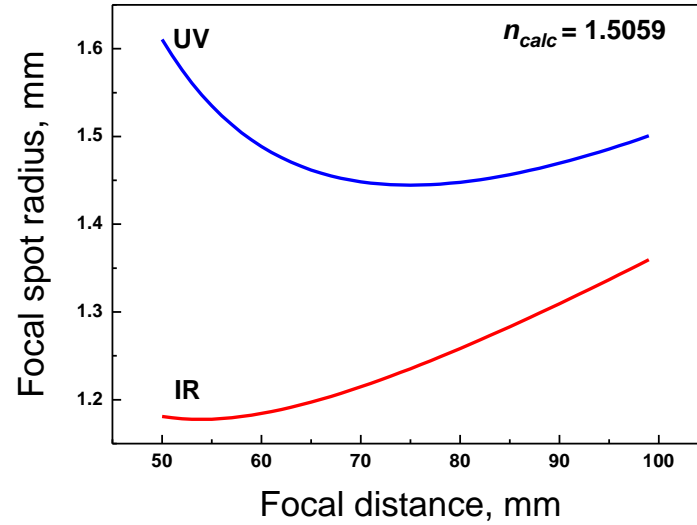
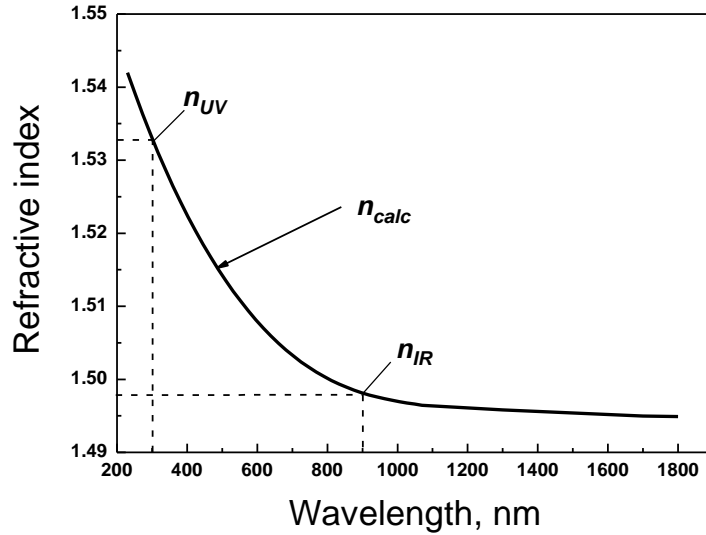
$$\theta_{UV} = \beta_{UV} - \alpha \quad \theta_{IR} = \beta_{IR} - \alpha$$

$$r_{UV} = (f + h/2) \cdot \tg \theta_{UV} - r_l$$

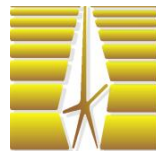
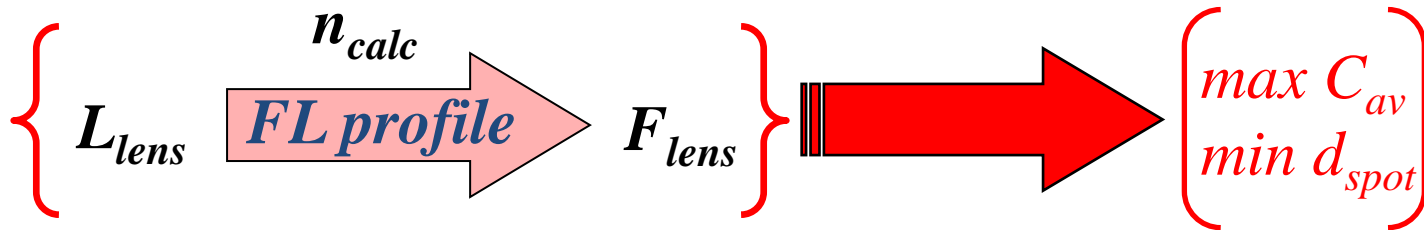
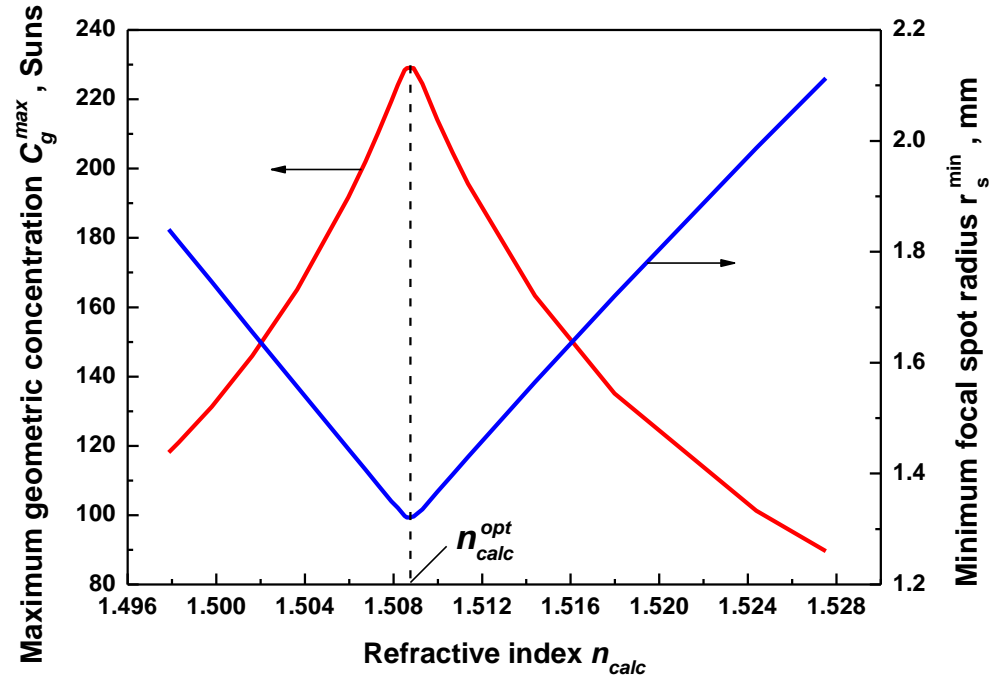
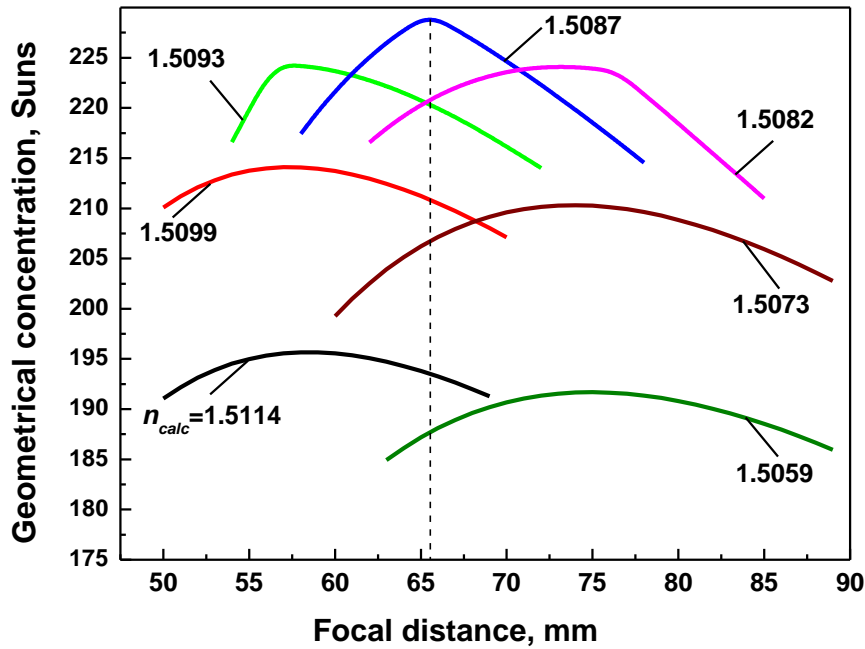
$$r_{IR} = r_l - (f + h/2) \cdot \tg \theta_{IR}$$



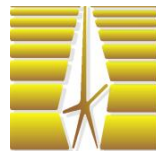
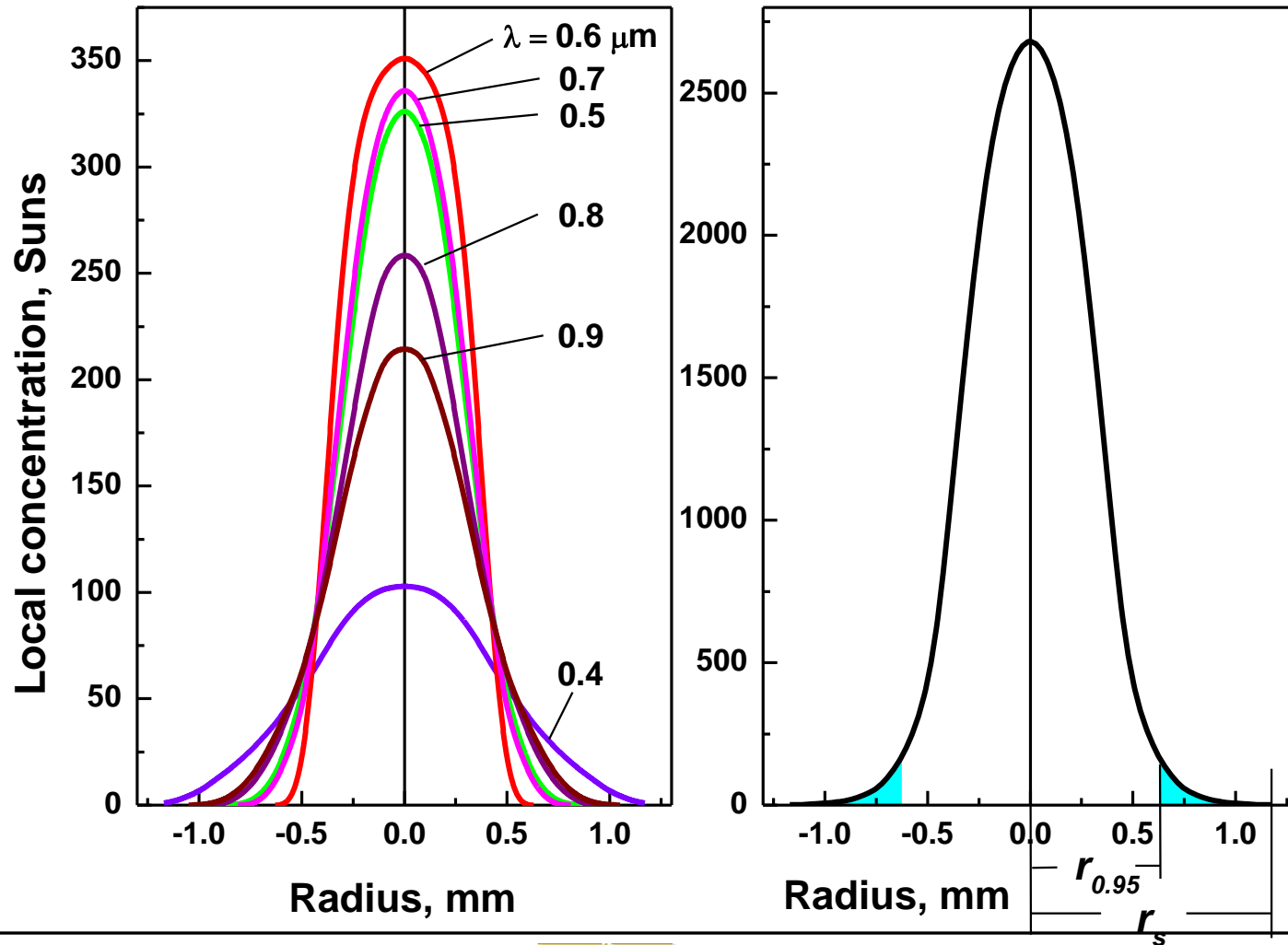
The UV and IR spot radii vs the focal distance at various n_{calc}



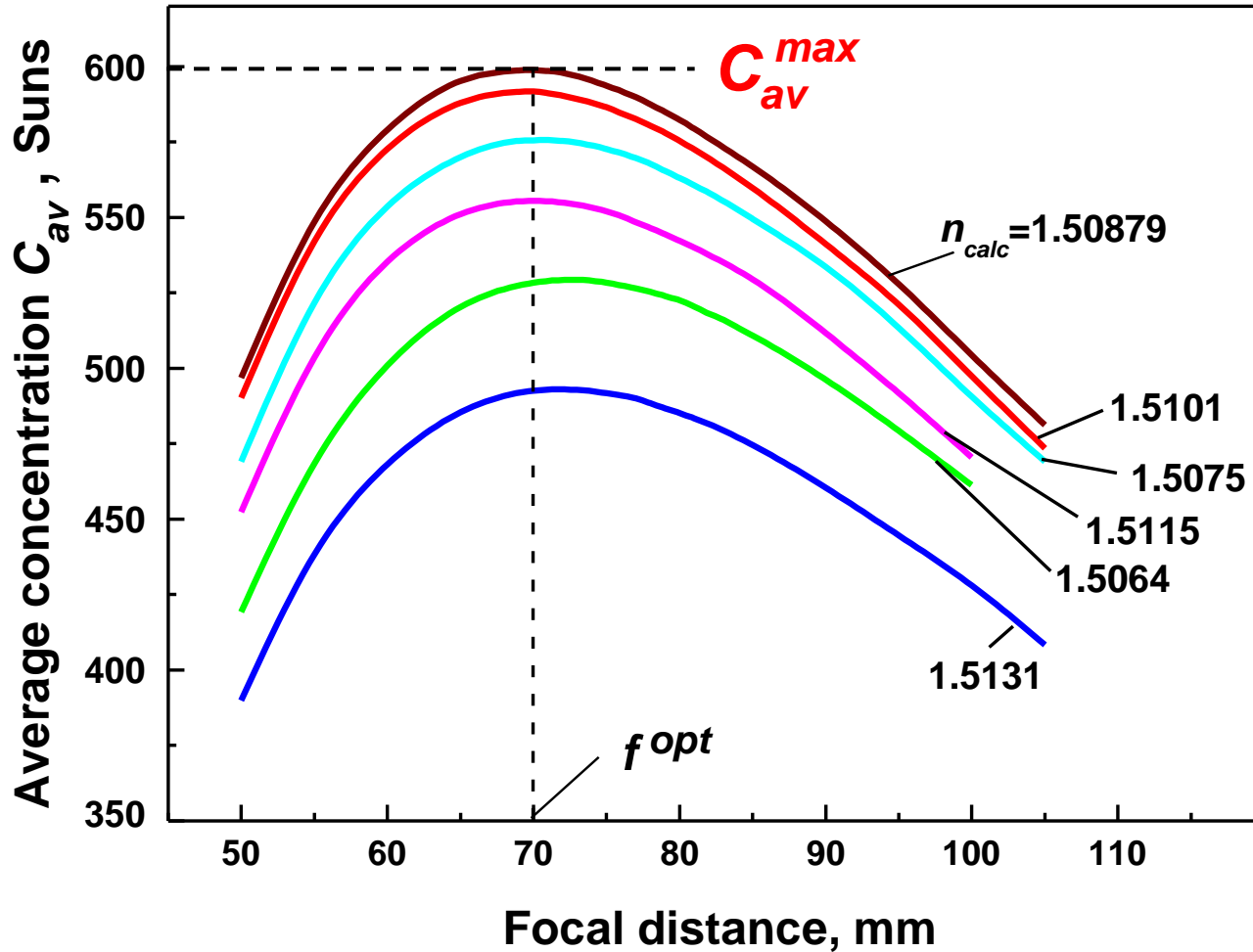
Criteria for Fresnel lens design



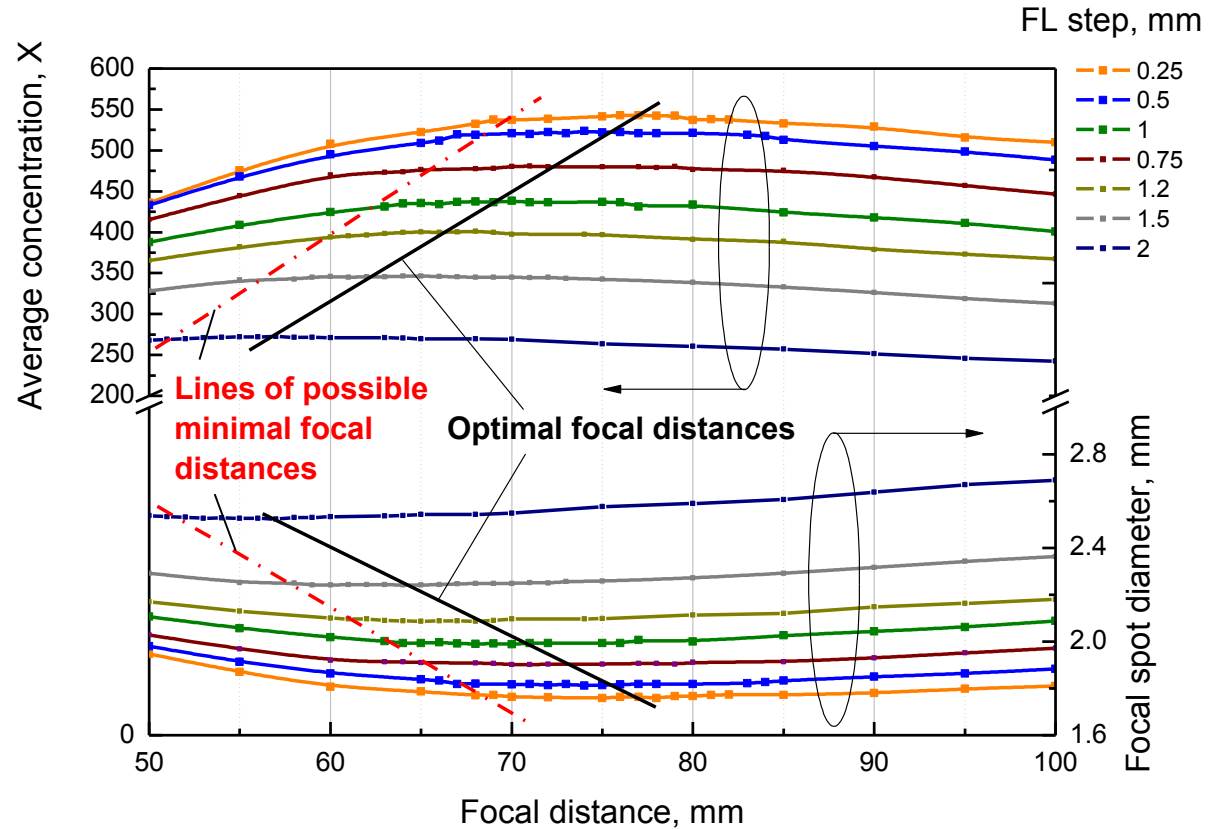
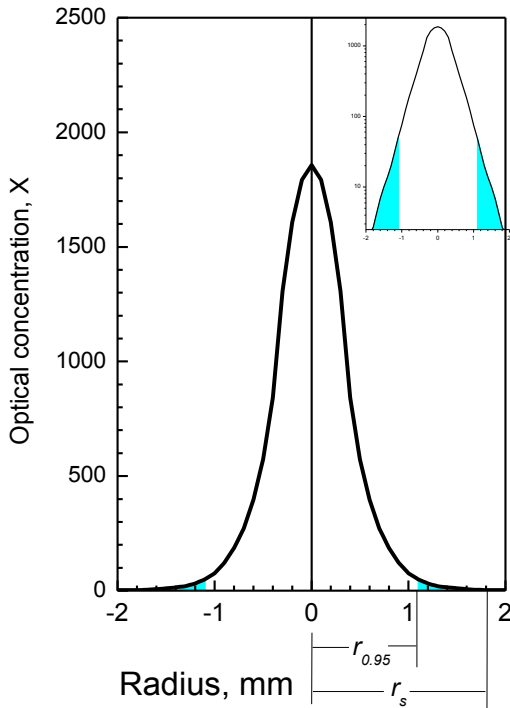
Spectral (left) and integral (right) optical-power characteristics of Fresnel lens



Average concentration ratio vs focal distance at different refractive indexes n_{calc} ($K_{int} = 0.95$)



Average concentration ratio vs focal distance at different Fresnel profile step ($K_{int} = 0.95$)



*Picks and valley roundness ("dead" zones): 5 mm each ,
refracting surface roughness (mean square error): $\sigma=5$ ang. min.*



Diagram of sunlight beam dispersion

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Tver'yanovich Eh.V., "Profiles of solar-engineering Fresnel lenses", Applied Solar Energy 1983;19(6), 36-39 [English translation of Geliotekhnika]."

$$\alpha_1 = \alpha + \varphi_s \quad \alpha_2 = \alpha - \varphi_s$$

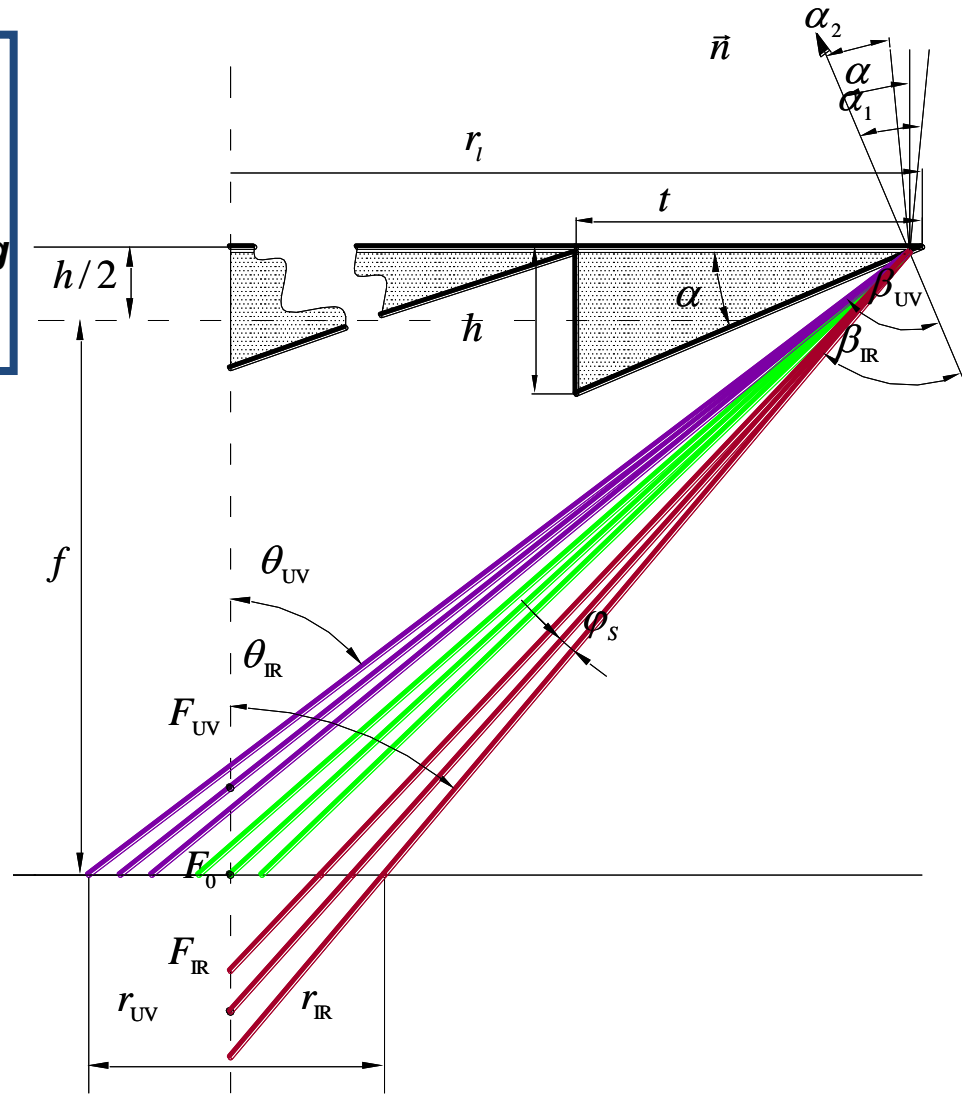
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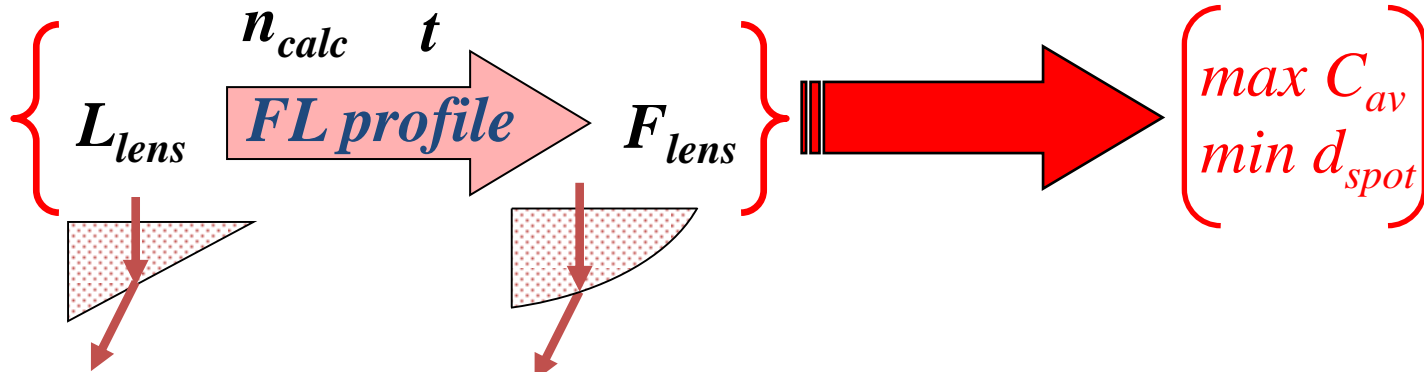
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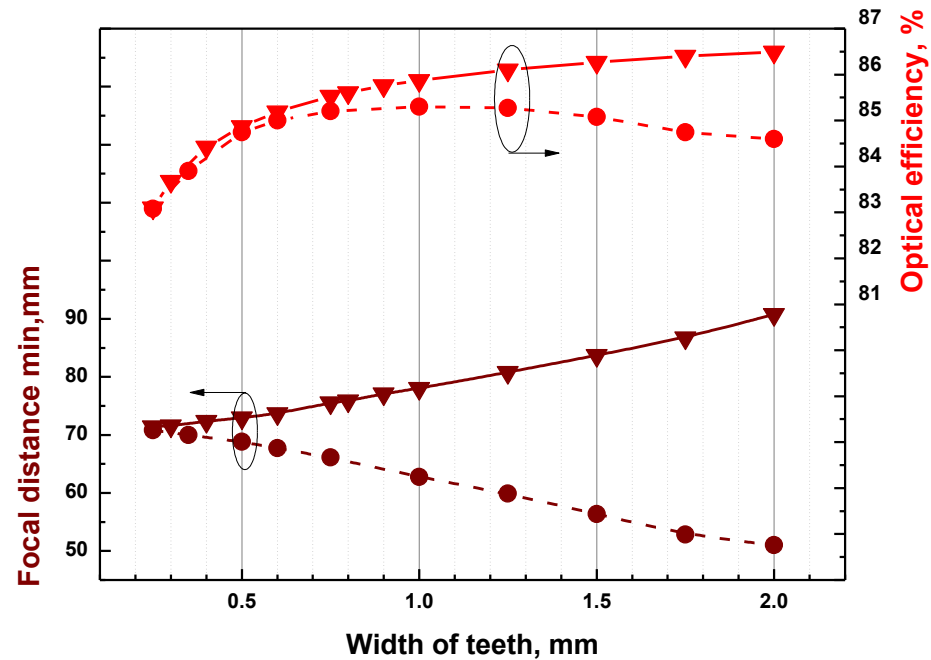
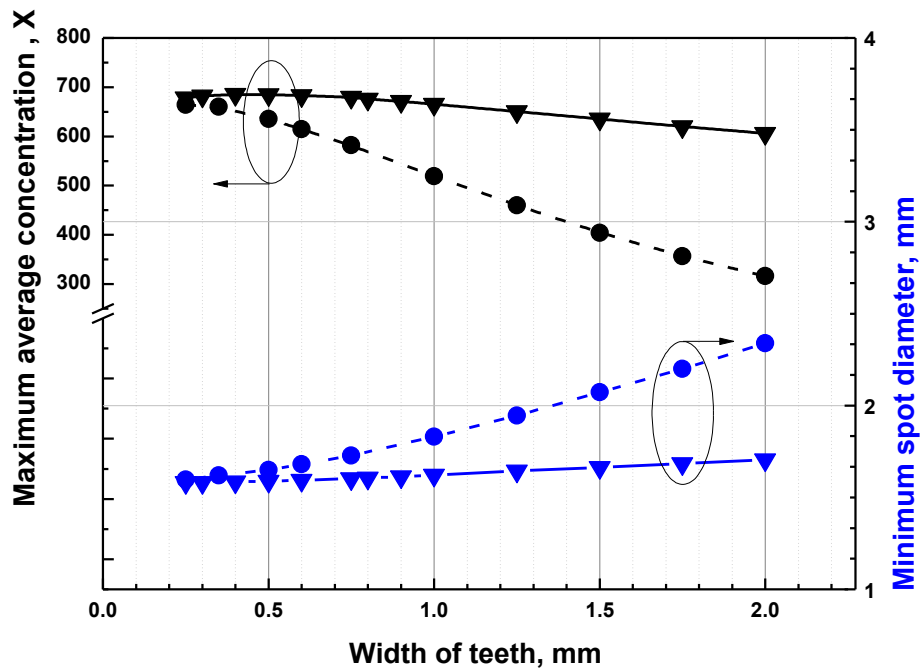
$$r_{IR} = r_l - (f + h/2) \cdot \tg \theta_{IR}$$



Comparison of optical parameters for FLs



Conical (●) and aspherical (▼) approximations of FL refractive contours



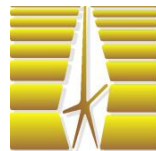
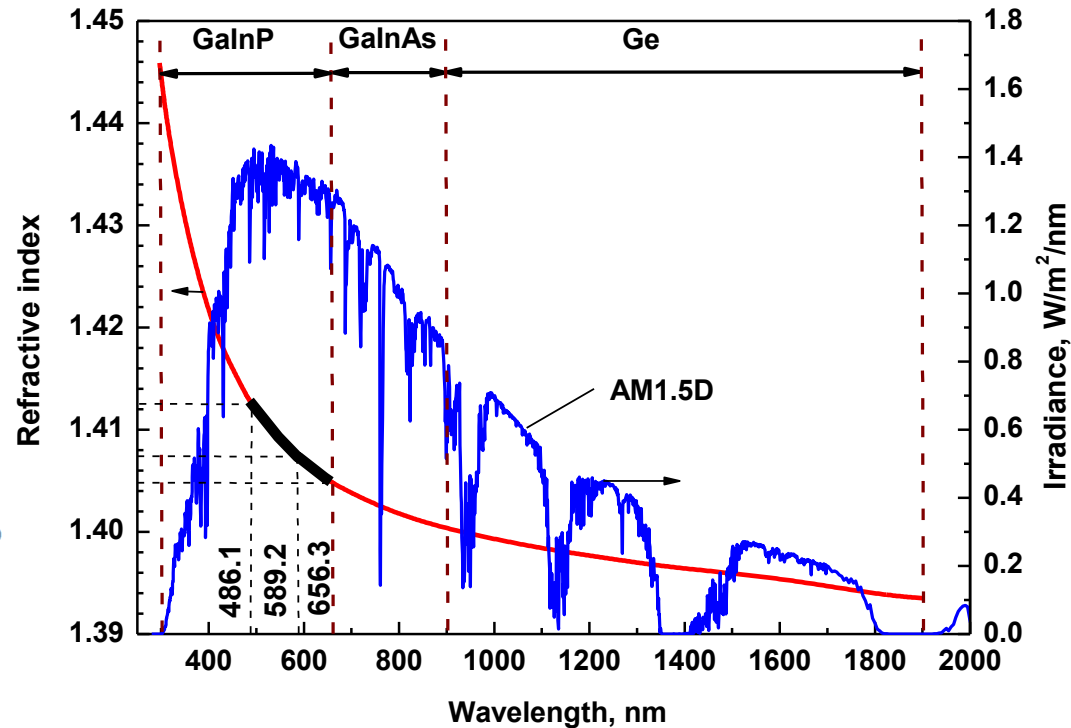
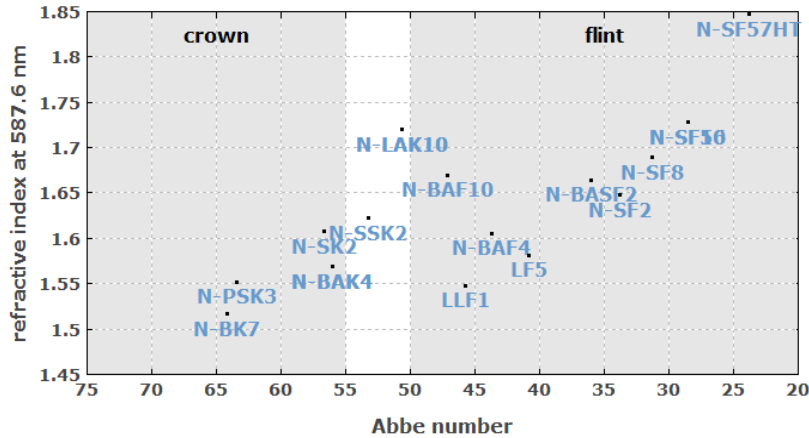
Abbe number –

a measure of chromatic dispersion of a transparent material

$$\text{Abbe number } (v) = \frac{n_D - 1}{n_F - n_C}$$

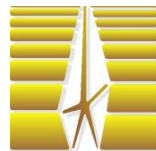
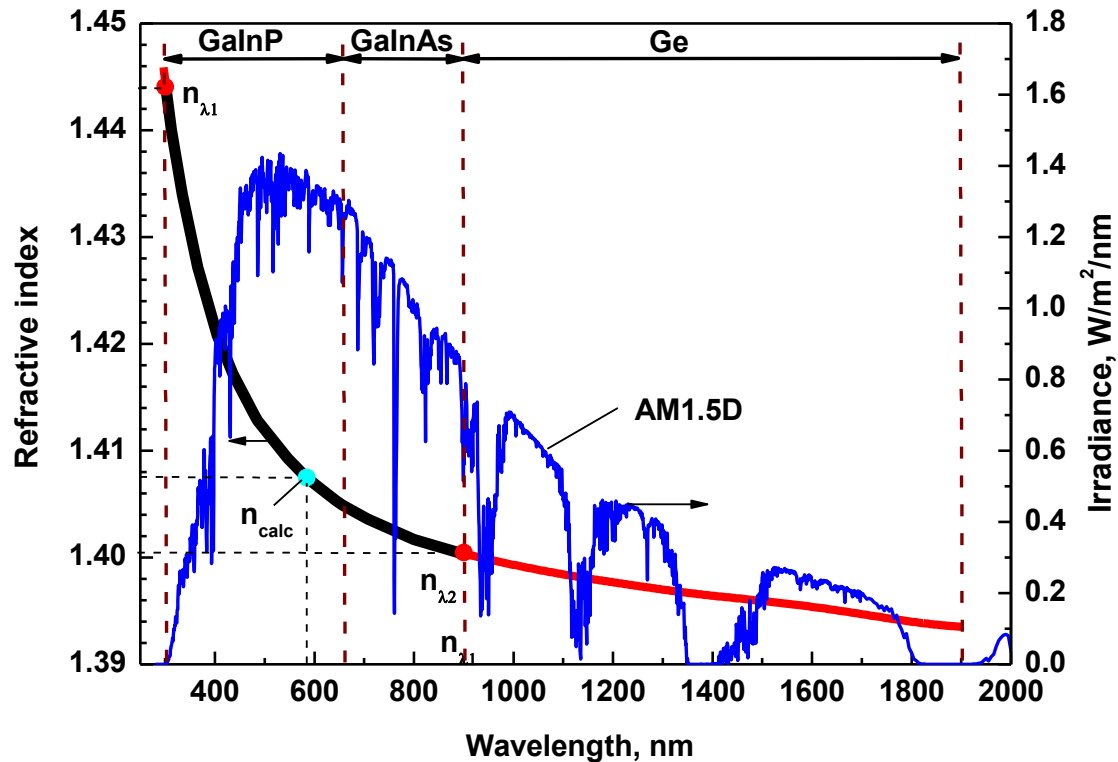
(optical dispersion)

589.2 nm → $n_D - 1$
486.1 nm → n_F 656.3 nm → n_C

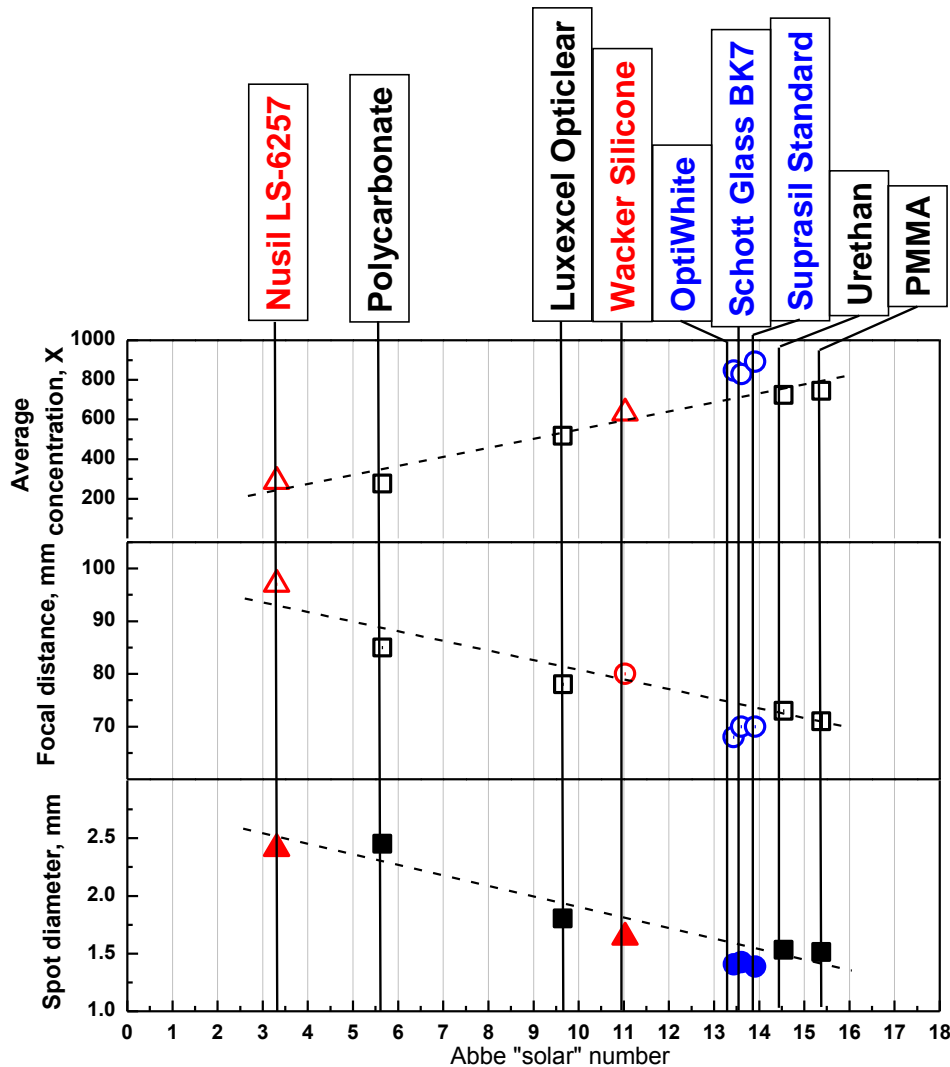


“Solar” Abbe number as an indicator of the “effectiveness” of the optical material

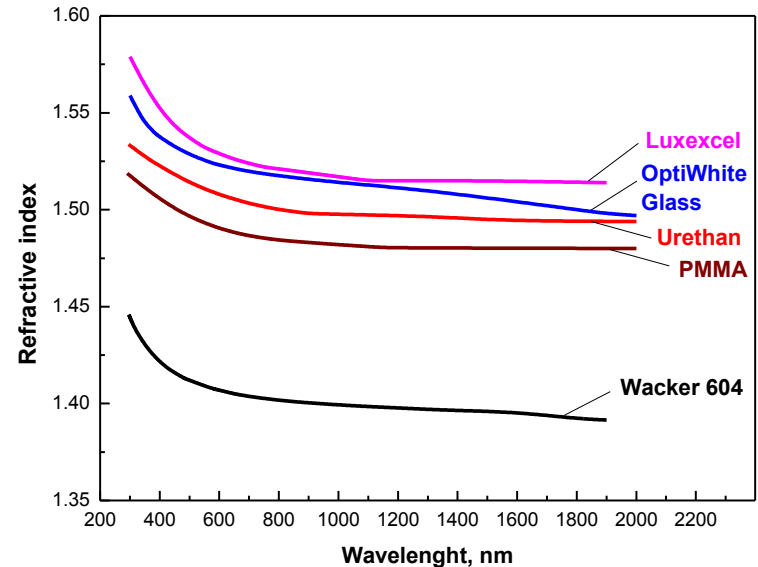
$$\text{“Solar” Abbe number } (v) = \frac{n_{\text{calc}} - 1}{n_{\lambda 1} - n_{\lambda 2}}$$



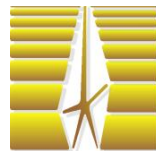
“Solar” Abbe number of the lens material as an indicator of the “effectiveness” of the optical material



$$v = (n_{calc} - 1) / (n_{\lambda_1} - n_{\lambda_2})$$



Size $a_{lens} = 40$ mm,
Profile step $t = 0.25$ mm
 $K_{int} = 0.95$ $\sigma = 5'$
Width of the rounding zones: tops/valleys - $5 \mu\text{m}$

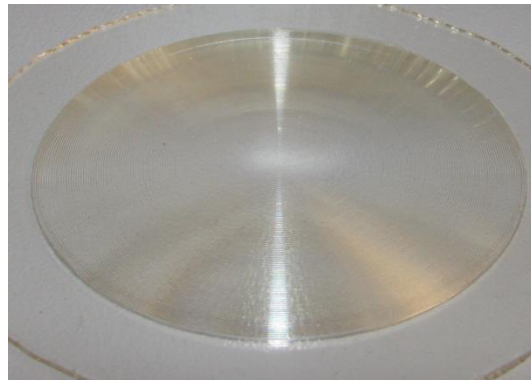


Fresnel lens manufacturing

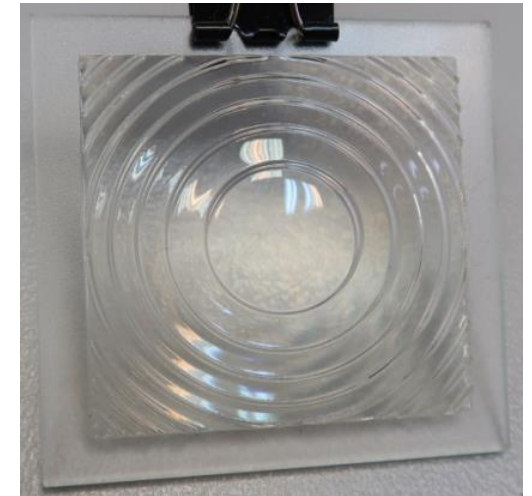
Negative mold: diamond cutting technique



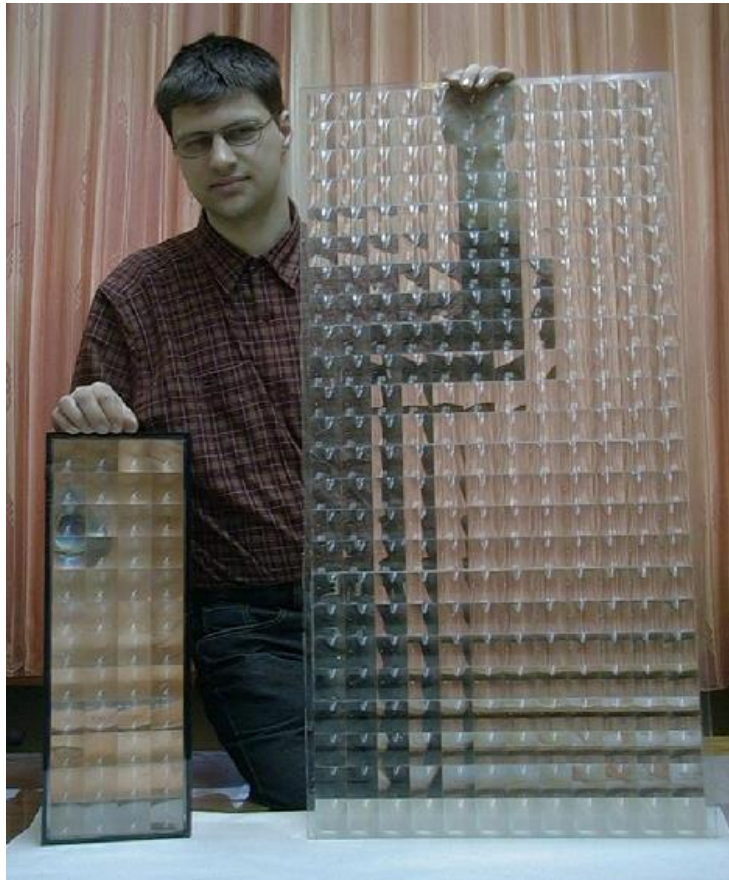
Silicone-on-glass replication or injection molding for plastics



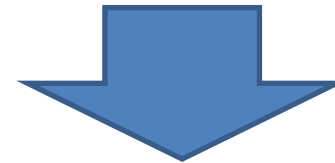
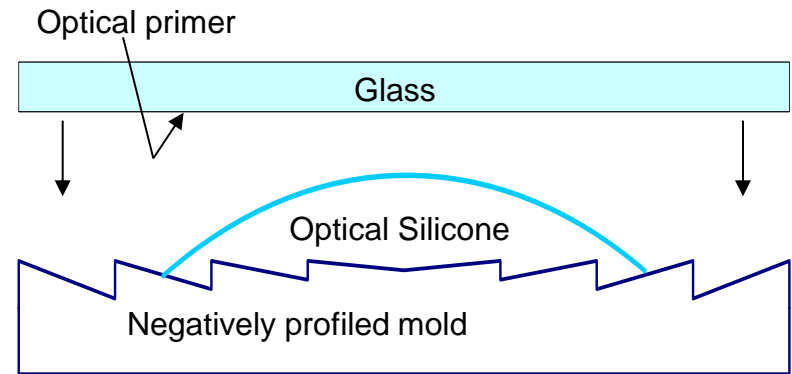
3D additive technology



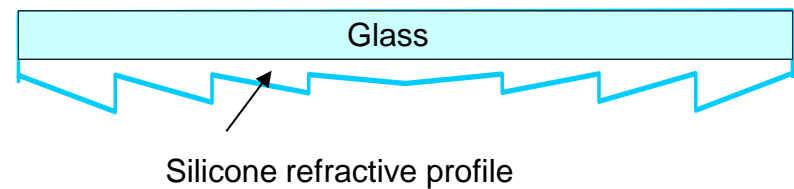
Silicone-on-glass Fresnel lenses



SoG Lens Panel

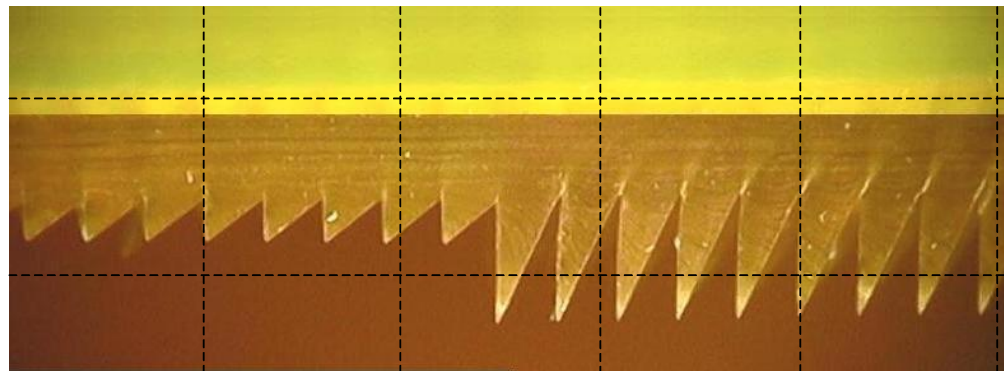
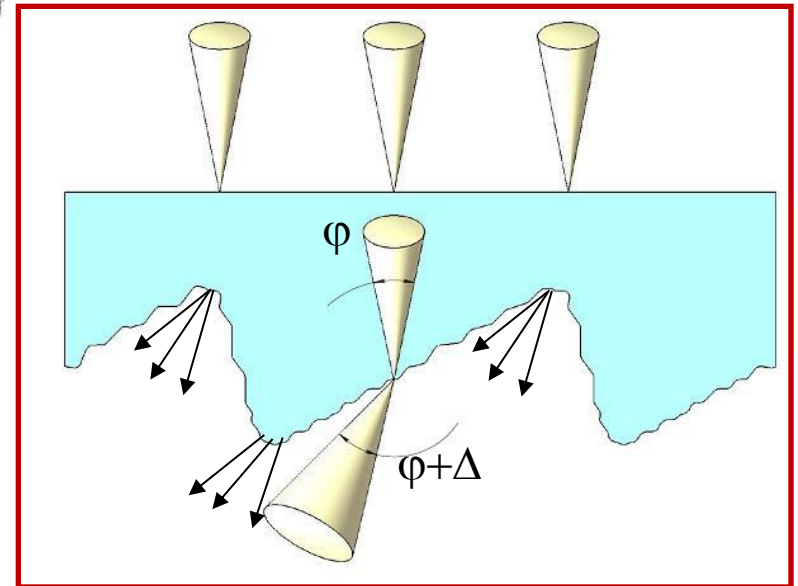
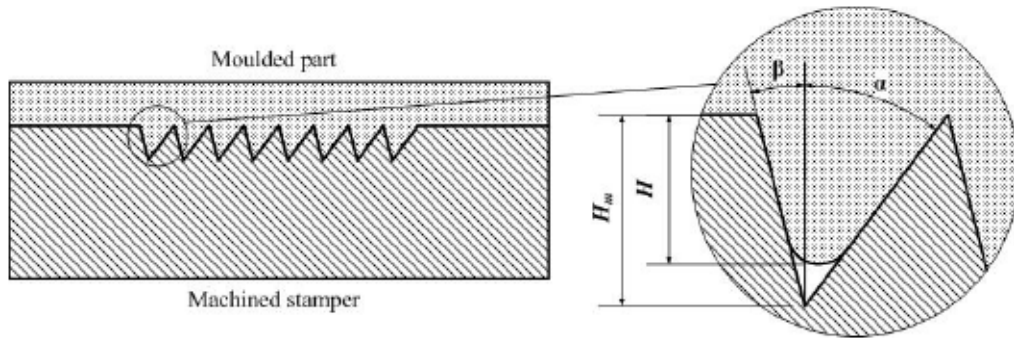


Practical Silicone-on-glass lens

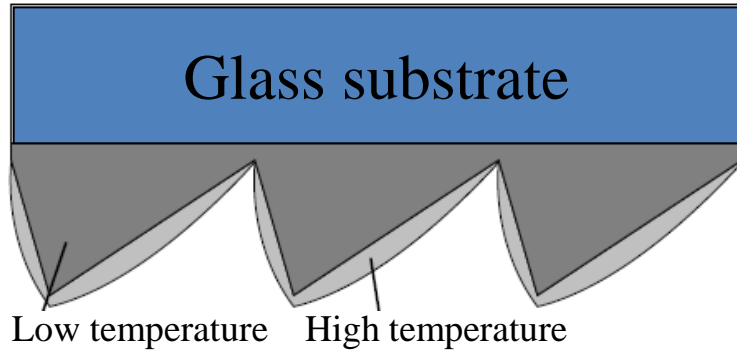


Possible geometrical imperfections to be considered in ray-tracing model

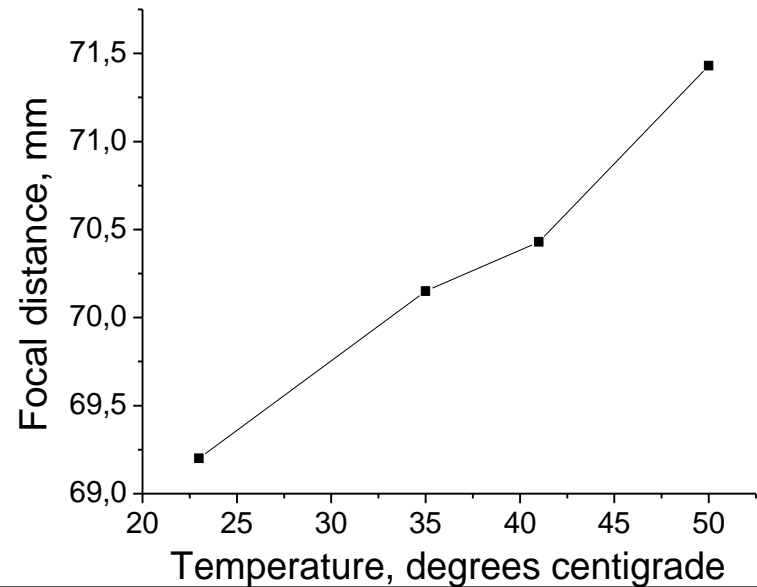
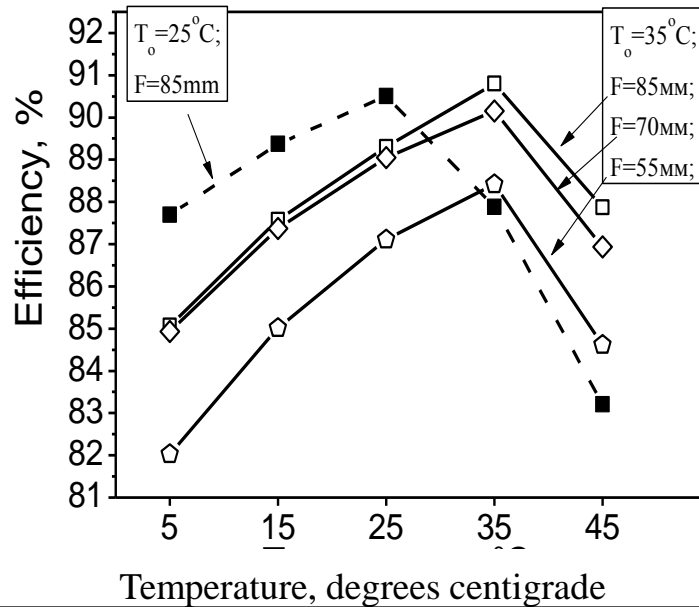
- deviation of the tooth tilt angles (σ);
- refracting surface roughness;
- roundness of tooth peaks and grooves.



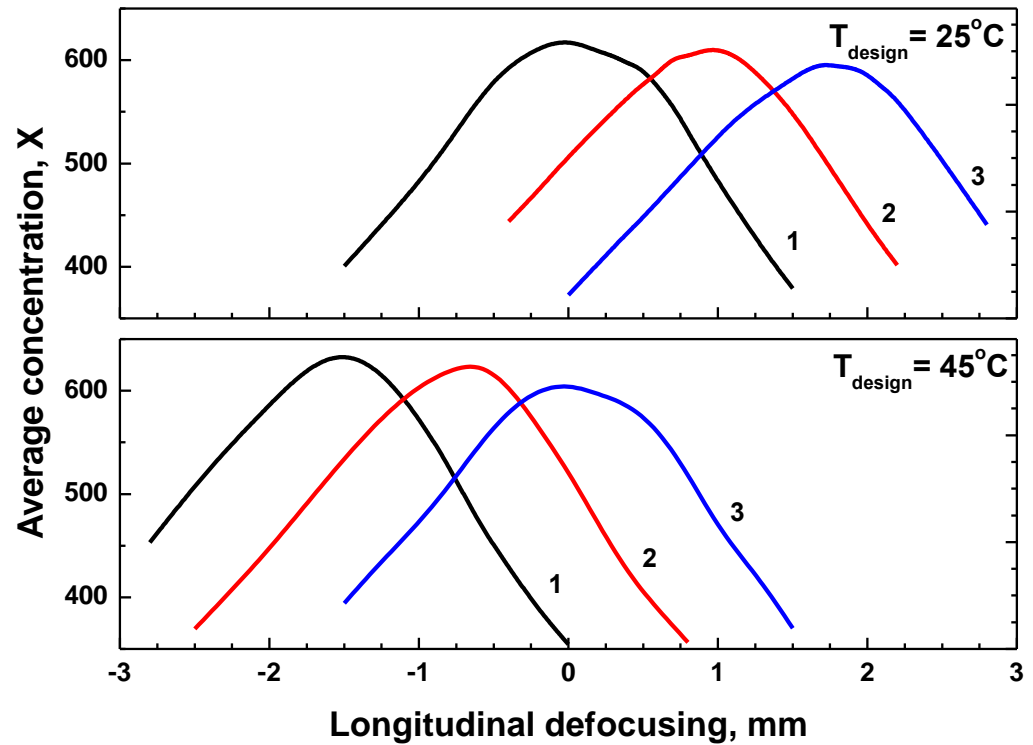
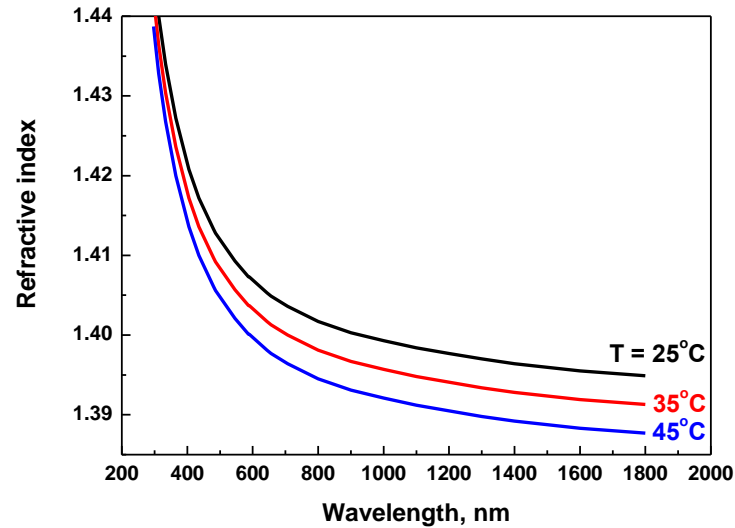
Deformation of the silicone microprisms due to difference in thermal expansion coefficients of glass and silicone



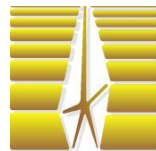
Schematic visualization of thermal deformations of Fresnel lens prisms on a glass substrate when the temperature is increased. Deformations are strongly exaggerated; real scale deformations would not be distinguishable from the original structure in this picture and resolution. In a CPV module the top side of this picture would be facing the sun; the lens structure is inside the module.



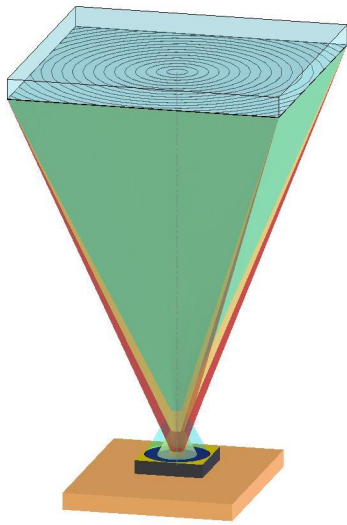
Temperature effect on Fresnel lens concentration capability



Dependencies of the average concentration ratio in the spot ($K_{\text{int}}=0,95$) on the longitudinal defocusing at different lens operating temperatures. The lens operating temperatures, °C: 1 – 25; 2 – 35; 3 – 45.



Distributions of concentrated power and corresponded to them distributions of photocurrent densities for p-n junctions of TJ SC

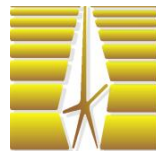
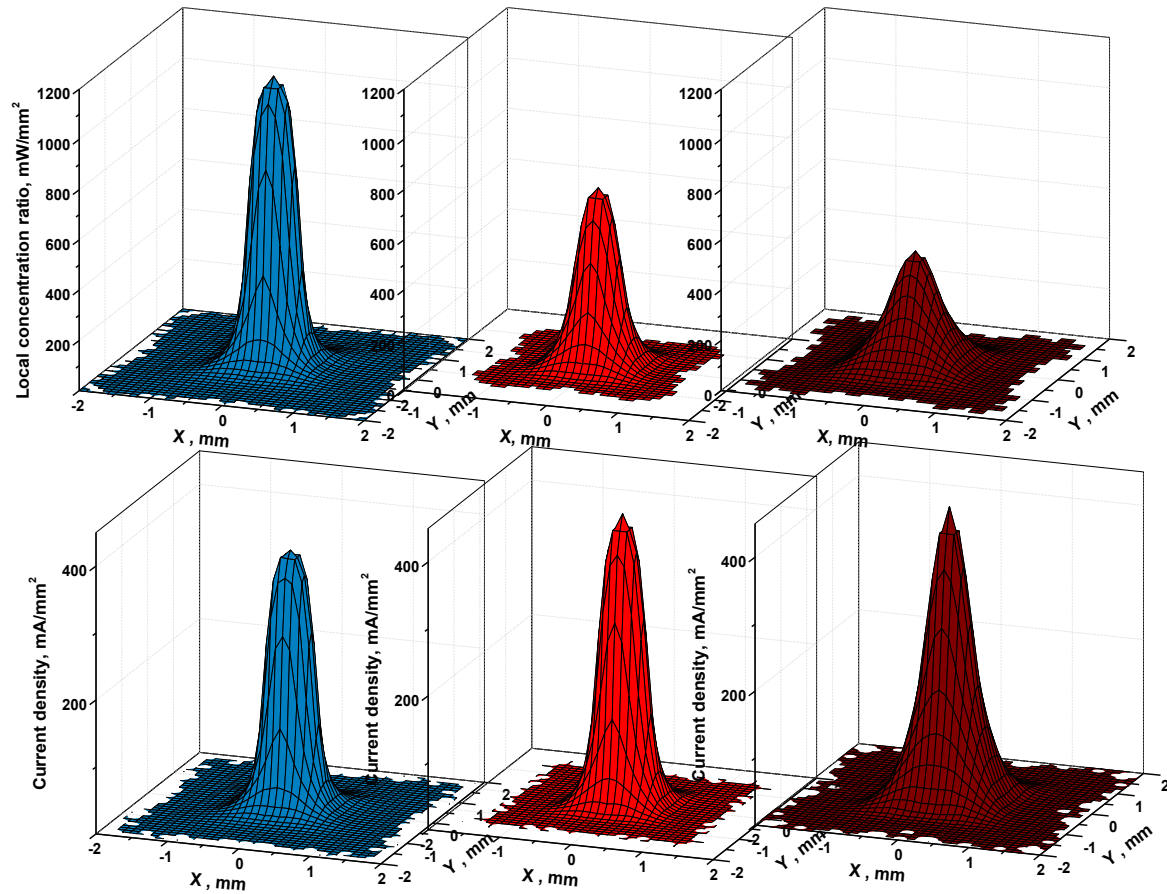


Top

Middle

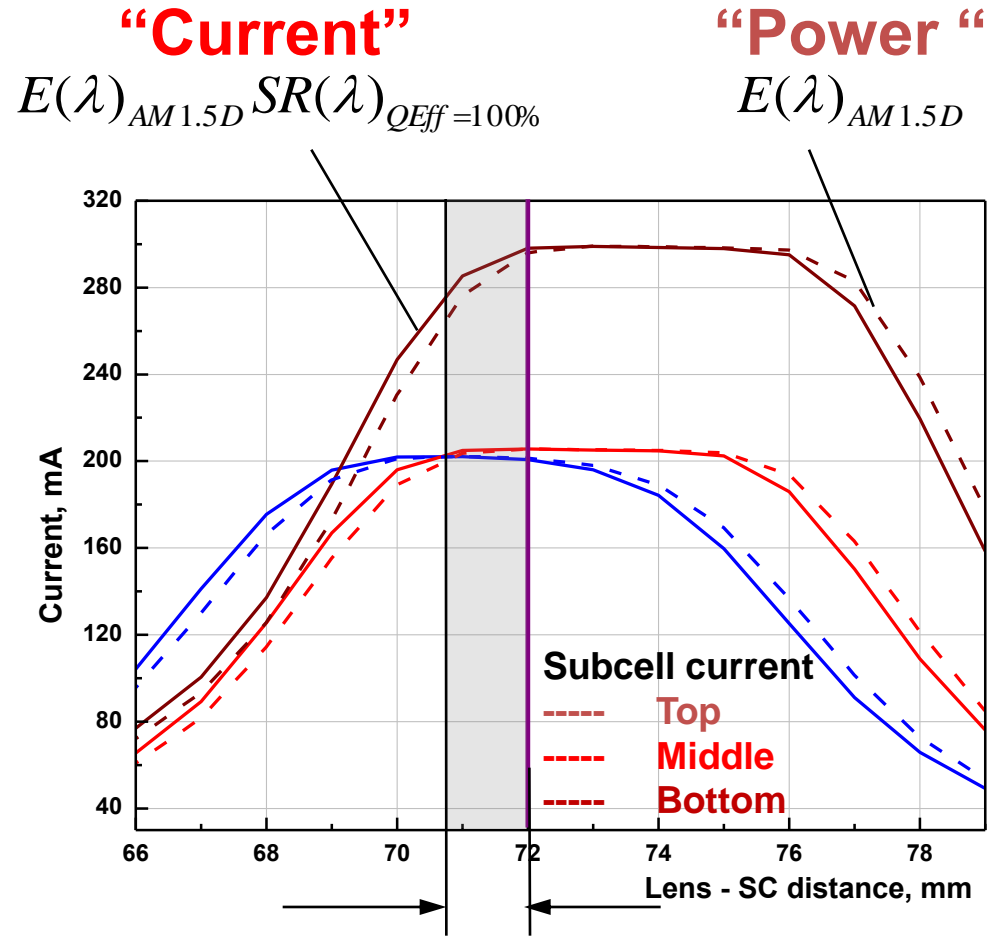
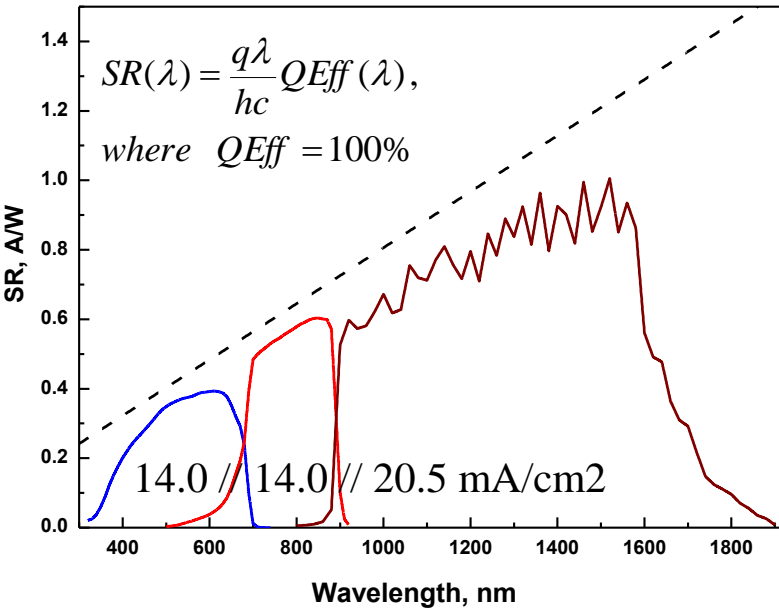
Bottom

subcells



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FL design: Comparison of “Power” and “Current” concepts



Possible room for “FL-SC” distance tuning



Conclusion

- ❖ **Criteria of FL optimization to achieve maximum average concentration and optical efficiency**
- ❖ **Correlations between construction and optical parameters**
- ❖ **Efficient materials for FL manufacturing and it estimations with use of Abbe “solar” number**
- ❖ **Temperature effect on FL concentration capability**
- ❖ **FL tuning for best matching with MJ SC**